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HIGH SPEED DOUBLE ROTARY TABLET PRESS WITH PRE-COMPRESSION 10 TONS & MAIN COMPRESSION 10 TONS Maximum Output - 7,77,600 Tablets / Hour WITH INTERCHANGEABLE TURRET AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL 21 CFR part 11 compliace



Model

51 STN "D" Tooling

Single Layer: 30600 /490000 *Tablets/Hour Bi-Layer: 15300 /122400 *Tablets/Hour

65 STN "B" Tooling

Single Layer: 39000 / 624000 *Tablets/Hour Bi-Layer: 19500 / 156000 *Tablets/Hour

77 STN "BB" Tooling

Single Layer: 46200 / 739200 *Tablets/Hour

Bi-Layer: 23100 / 184800 *Tablets/Hour

81 STN "BBS" Tooling

Single Layer: 145800 / 777600 *Tablets/Hour Bi-Layer: 24300 / 194400 *Tablets/Hour

- · Suitable for mid-scale & large scale production.
- · Suitable for maximum product flexibility & quality.
- · High productivity, High Flexibility.
- · Excellent Bi-layer facility.
- · cGMP Model.
- \cdot Turret interchangeable facility.
- \cdot Main Torque Drive for turret.
- \cdot Servo Motorized Pre- Compression of 10 TONS. (100 KN)
- Servo Motorized Main Compression of 10 TONS. (100 KN)
- \cdot 3 Paddle force feeding system.
- · Separate lubrication system for product contact.
- \cdot Load cell at Pre- Compression & Main Compression
- \cdot Fully computerized PLC with Industrial PC (IPC) 19" Colour Touch Screen.
- · Maximum operating security.
- Auto Weight Control & Single Tablet Rejection Through
- Compaction Force Control (CFC).
- · Process parameters with numerical & graphical represent.
- \cdot Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.

F-360R

HIGH SPEED DOUBLE ROTARY TABLET PRESS WITH PRE-COMPRESSION 10 TONS & MAIN COMPRESSION 10 TONS Maximum Output - 7,77,600 Tablets / Hour WITH INTERCHANGEABLE TURRET AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL 21 CFR part 11 compliace



Model

49 STN "D" Tooling

Single Layer Output : 58,800 - 4,70,400 Tablets / Hour Bi-Layer Output : 29,400 - 1,17,600 Tablets / Hour

63 STN "B" Tooling

Single Layer Output : 75,600 - 6,04,800 Tablets / Hour Bi-Layer Output : 37,800 - 1,51,200 Tablets / Hour

81 STN "BB" Tooling

Single Layer Output : 97,200 - 7,77,600 Tablets / Hour Bi-Layer Output : 48600 - 1,94,400 Tablets / Hour

Special Features

F 380

- · Suitable for mid-scale & large scale production.
- · Suitable for maximum product flexibility & quality.
- · cGMP Model.
- · Excellent productivity compare cost investment.
- · Inbuilt Exchangeable turret offers eliminating changeover time.

Single Layer Double Layer

- · Servo Motorized Pre- Compression of 10 TONS. (100 KN)
- · Servo Motorized Main Compression of 10 TONS. (100 KN)
- · 3 Paddle force feeding system.
- · Load cell at Pre- Compression & Main Compression.
- Ejection force measuring system.
- · Operating terminal 15" IPC with IP65 Ratings
- · Wide range of operating parameters
- · Higher level of security & data monitoring
- · Automatic Process & controlling product parameters.
- \cdot Auto Weight Control & Single Tablet Rejection Through
- · Compaction Force Control (CFC).
- \cdot Process parameters with numerical & graphical represent.
- · Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.





HIGH SPEED DOUBLE ROTARY TABLET PRESS WITH PRE-COMPRESSION 10 TONS & MAIN COMPRESSION 10 TONS Maximum Output - 7,77,600 Tablets / Hour AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL 21 CFR part 11 compliace



- Suitable for mid-scale & large scale production.
- \cdot Suitable for maximum product flexibility & quality.
- \cdot Suitable for single layer & bi-layer.
- · cGMP Model.
- Transmission through helical ring & pinion .
- · Servo Motorized Pre- Compression of 1 TON. (10 KN)
- Servo Motorized Main Compression of 10 TONS. (100 KN)
- · Servo Motorized Upper punch penetration-Main.
- · Zero clearance with 2 Paddle force feeding system.
- \cdot Load cell at Main Compression.
- · Auto lubrication system.
- · Compaction force over load through hydraulic pressure system.
- · Ejection force measuring system.
- Operating terminal 15" IPC with IP65 Ratings
- · Wide range of operating parameters.
- · Higher level of security & data monitoring.
- · Automatic Process & controlling product parameters.
- \cdot Auto Weight Control & Single Tablet Rejection Through.
- · Compaction Force Control (CFC).
- \cdot Process parameters with numerical & graphical represent.
- \cdot Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.

Model

45 STN "D" Tooling

Output : 64,800 / 3,24,000 Tablets / Hour

61 STN "B" Tooling

Output : 87,840 / 4,39,200 Tablets / Hour

75 STN "BB" Tooling

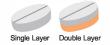
Output : 1,08,000 / 5,40,000 Tablets / Hour



HIGH SPEED DOUBLE ROTARY TABLET PRESS 39 Stn. 'D' Tooling / 49 Stn. 'B' Tooling / 61 Stn. 'BB' Tooling WITH INTERCHANGEABLE TURRET With Pre compression of 3 tons. With Main compression of 10 tons. AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL







Special Features

- · Suitable for mid-scale & large scale production.
- · Suitable for maximum product flexibility & quality.
- Suitable for single layer & bi-layer.
- · cGMP Model.
- \cdot Center shaft driven turret through heavy duty oil immersed reduction gear box.
- · Servo Motorized Pre- Compression of 3 TONS. (30 KN)
- · Servo Motorized Main Compression of 10 TONS. (100 KN)
- · Zero clearance with 3 Paddle force feeding system.
- · Load cell at Pre Compression for Pressure measurement.
- \cdot Load cell at Main Compression for Pressure measurement.
- · Load cell for lower punch tight detection.
- · Auto lubrication system.
- \cdot Ejection force measuring system.
- Operating terminal 15" IPC with IP65 Ratings
- \cdot Wide range of operating parameters.
- · Higher level of security & data monitoring.
- Automatic Process & controlling product parameters. • Auto Weight Control & Single Tablet Rejection Through.
- Compaction Force Control (CFC).
- Process parameters with numerical & graphical represent.
- · Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.

Model

39 STN "D" Tooling

Single Layer Output : 46,800 - 3,27,600 Tablets / Hour Bi-Layer Output : 23,400 - 81,900 Tablets / Hour

49 STN "B" Tooling

Single Layer Output : 58,800 - 4,11,600 Tablets / Hour Bi-Layer Output : 29,400 - 1,02,900 Tablets / Hour

61 STN "BB" Tooling

Single Layer Output : 73,200 - 5,12,400 Tablets / Hour Bi-Layer Output : 36,600 - 1,28,100 Tablets / Hour



HIGH SPEED DOUBLE ROTARY TABLET PRESS WITH MOTORIZED MAIN COMPRESSION 10 TONS WITH INTERCHANGEABLE TURRET AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL







Model

29 STN "D" Tooling

Single Layer Output : 34,800 / 2,08,800 Tablets / Hour Bi-Layer Output : 17,400 / 52,200 Tablets / Hour

37 STN "B" Tooling

Single Layer Output : 44,400 / 2,66,400 Tablets / Hour Bi-Layer Output : 22,200 / 66,600 Tablets / Hour

47 STN "BB" Tooling

Single Layer Output : 56,400 / 3,38,400 Tablets / Hour Bi-Layer Output : 28,200 / 84,600 Tablets / Hour

- · Suitable for mid-scale & small scale production.
- · Suitable for maximum product flexibility & quality.
- \cdot Suitable for single layer & bi-layer.
- · cGMP Model.
- \cdot Center shaft driven turret through heavy duty oil immersed reduction gear box.
- \cdot Servo Motorized Main Compression of 10 TONS. (100 KN)
- · Zero clearance with 3 Paddle force feeding system.
- \cdot Load cell at Main Compression for Pressure measurement.
- \cdot Load cell for lower punch tight detection.
- Auto lubrication system.
- Ejection force measuring system.
 Operating terminal 15" IPC with IP65 Ratings
- Wide range of operating parameters.
- Higher level of security & data monitoring.
- · Automatic Process & controlling product parameters.
- Auto Weight Control & Single Tablet Rejection Through.
- · Compaction Force Control (CFC).
- · Process parameters with numerical & graphical represent.
- \cdot Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.









Special Features

- · Suitable for mid-scale & large scale production.
- · Suitable for maximum product flexibility & quality.
- · cGMP Model.
- \cdot Center shaft driven turret through heavy duty oil immersed reduction gear box.
- · Servo Motorized Pre- Compression of 10 TONS. (100 KN)
- · Servo Motorized Main Compression of 10 TONS. (100 KN)
- · Zero clearance with 3 Paddle force feeding system.
- · Load cell at Pre Compression for Pressure measurement.
- · Load cell at Main Compression for Pressure measurement.
- \cdot Load cell for lower punch tight detection.
- · Auto lubrication system.
- · Ejection force measuring system.
- · Operating terminal 15" IPC with IP65 Ratings
- · Wide range of operating parameters.
- · Higher level of security & data monitoring.
- · Automatic Process & controlling product parameters. · Auto Weight Control & Single Tablet Rejection Through.
- · Compaction Force Control (CFC).
- · Process parameters with numerical & graphical represent.
- · Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.

Model

49 STN "D" Tooling

Output : 29,400 / 2,05,800 Tablets /

Hour 61 STN "B" Tooling

Output : 36,600 / 2,56,200 Tablets / Hour

73 STN "BB" Tooling

Output : 43,800 / 3,06,600 Tablets / Hour



HIGH SPEED SINGLE ROTARY TABLET PRESS With pre compression of 10 tons. & main compression of 10 tons. WITH INTERCHANGEABLE TURRET AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL





Special Features

- · Suitable for mid-scale & small scale production.
- · Suitable for maximum product flexibility & quality. · cGMP Model.
- · Center shaft driven turret through heavy duty oil immersed reduction gear box.
- · Servo Motorized Pre- Compression of 10 TONS. (100 KN)
- · Servo Motorized Main Compression of 10 TONS. (100 KN)
- \cdot Zero clearance with 3 Paddle force feeding system.
- · Load cell at Pre Compression for Pressure measurement.
- · Load cell at Main Compression for Pressure measurement. · Load cell for lower punch tight detection.
- · Auto lubrication system.
- · Ejection force measuring system.
- · Operating terminal 15" IPC with IP65 Ratings
- · Wide range of operating parameters.
- · Higher level of security & data monitoring.
- · Automatic Process & controlling product parameters.
- · Auto Weight Control & Single Tablet Rejection Through.
- · Compaction Force Control (CFC).
- · Process parameters with numerical & graphical represent.
- · Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
- · 21 CFR part 11 compliance.

Model

31 STN "D" Tooling

Output : 18,600 / 1,39,500 Tablets / Hour

37 STN "B" Tooling

Output : 22,200 / 1,66,500 Tablets / Hour

45 STN "BB" Tooling

Output : 27,000 / 2,02,500 Tablets / Hour



HIGH QUALITY R&D & SMALL SCALE BATCHES SINGLE ROTARY TABLET PRESS (Suitable for Single & Bi-Layer) FULLY AUTOMATIC WITH 21 CFR PART 11 COMPLIANCE With pre compression of 4 tons. With main compression of 10 tons.







Model

16 STN "D" Tooling

Single Layer Output : 9,600 / 48,000 Tablets / Hour Bi-Layer Output : 9,600 / 24,000 Tablets / Hour

20 STN "B" Tooling

Single Layer Output : 12,000 / 60,000 Tablets / Hour Bi-Layer Output : 12,000 / 30,000 Tablets / Hour **28**

STN "BB" Tooling

Single Layer Output : 16,800 / 84,000 Tablets / Hour Bi-Layer Output : 16,800 / 42,000 Tablets / Hour 8"D"+8"B" STN "COMBO" Tooling

Single Layer Output : 4,800 / 24,000 Tablets / Hour

Bi-Layer Output : 4,800 / 12,000 Tablets / Hour

- Suitable for R & D & Pilot scale production.
- Suitable for maximum product flexibility & quality. • cGMP Model.
- \cdot Center shaft driven turret through heavy duty oil immersed reduction gear box.
- Servo Motorized Pre-Compression of 4 TONS. (40 KN)
- \cdot Servo Motorized Main Compression of 10 TONS. (100 KN)
- · Zero clearance with 2 Paddle force feeding system.
- \cdot Load cell at Pre Compression for Pressure measurement.
- \cdot Load cell at Main Compression for Pressure measurement.
- · Auto lubrication system.
- \cdot Operating terminal 15" IPC with IP65 Ratings
- · Wide range of operating parameters.
- \cdot Higher level of security & data monitoring.
- \cdot Automatic Process & controlling product parameters.
- \cdot Auto Weight Control & Single Tablet Rejection Through.
- · Compaction Force Control (CFC).
- \cdot Process parameters with numerical & graphical represent.
- · Various type of data reports available (Recipe, Audit, Alarm, Batch...etc.)
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- · 21 CFR part 11 compliance.

ACT-III TRIPLE LAYER

HIGH SPEED TRIPLE LAYER TABLET PRESS Maximum Output-1,70,100 Tablet/Hour 5 TON IN 1st LAYER & 2ND LAYER & 10 TON IN 3RD LAYER AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL







TRIPLE LAYER



Model

51 STN "D" Tooling

Single layer Output : 45900/122400 Tablets / Hour Double layer Output : 45900/107100 Tablets / Hour Triple layer Output : 45900/107100 Tablets / Hour

65 STN "B" Tooling

Single layer Output : 58500/156000 Tablets / Hour Double layer Output : 58500/136500 Tablets / Hour Triple layer Output : 58500/136500 Tablets / Hour

81 STN "BB" Tooling

Single layer Output : 72900/194400 Tablets / Hour Double layer Output : 72900/170100 Tablets / Hour Triple layer Output : 72900/170100 Tablets / Hour

- \cdot Triple Rotary Tablet Press, with Interchangeable Turret.
- · Heavy Duty Oil Immersed Gear Box for Turret Drive.
- Servo Motorized 1" and 2nd layer compression of 5 TON and motorized 3rd layer compression of 10 Ton.
- Servo Motorized dozer, for precise depth of fill
- adjustment for each layer.
- \cdot Motorized Force Feeders with zero clearance.
- \cdot Upper Punch Penetration.
- \cdot Load Cell at pre, mid & final compressor.
- Industrial PC having 15" Colour Touch Screen.
- \cdot SAMPLING: Pneumatically 1" layer and 2nd layer. In 1" later only one layer will be ejected,
- in 2nd layer 1st layer and 2nd layer combined two layers will be ejected. In 3rd final layer
- all there layer will come out as a finally compressed tablet.
- Initial Start up & Stop Rejection by default.
- \cdot Recipe management & 'n' No of Recipe Storage.

ACT-V TABLET IN TABLET

SINGLE ROTARY TABLET PRESS

WITH MOTORIZED MAIN COMPRESSION 10 TONS & PRE COMPRESSION 3 TONS AUTO WEIGHT THROUGH COMPACTION FORCE CONTROL AUTO TABLET REJECTION THROUGH COMPACTION FORCE CONTROL





· Single Rotary Tablet Press.

Model

26 STN "D" Tooling

Output : 40,560 Tablets / Hour





TABLET IN TABLET



- Capable to Produce Single Layer Tablet, Bi-Layer Tablet, Tablet in Tablet (Single Layer), Tablet in Tablet (Bi-Layer).
- Compact & effective core tablet feeding system.
- \cdot Core feeding unit preciously synchronies with Turret.
- \cdot Vertical core tablet feeding system.
- · Sensor for core feeding tablets.
- \cdot Vibratory hopper for core tablet with sensor.
- No fill tablet rejection system.
- Auto rejection, of any single tablet, out of prescribed compaction force limit based on CFC with Auto weight control facility.
- \cdot Special Hopper for core tablet low level sensor.
- Heavy Duty oil Immersed Gear Box for Turret drive.
- Motorized Main Compression of 10 Tons (100 kN) & Pre-Compression of 3 Tons (30 kN).
- · Motorized Dozzer, for precise Depth of Fill adjustment.
 - Motorized force feeder with Zero Clearance, with Three Paddle design.
 - Main & Pre Upper Punch Penetration.
 - Load cell at both Main & Pre Compression.
 Industrial PC having 15" Color Touch Screen.
 - Auto Sampling based on, either time or revolution or punch nos.
 - Initial Start up & Stop Rejection.
 - Graphical appearance of the value of pressure on individual punch at pre and main pressure.
 - · Recipe management & 'n' No. of recipe storage.





AVAILABLE WITH INTERCHANGEABLE TURRET



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